Searching PAJ Page 1 of 1

## PATENT ABSTRACTS OF JAPAN

1/64

(11)Publication number: 2001-321777 (43) Date of publication of application: 20.11.2001

(51)Int CI 1/50

CO2F (21)Application number: 2000-179101 (71)Applicant : TOCHIGI DENSHI KOGYO KK

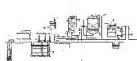
12.05.2000 (72)Inventor · HIROTA YUKIO (22)Date of filing:

## (54) METHOD AND APPARATUS FOR TREATING WELL WATER

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a method and apparatus for treating well water, sterilizing various bacteria such as microorganisms or the like in well water and removing organic matter such as an aquatic plant or the like becoming a nutrition source of various bacteria to convert well water to treated water usable as washing water for electronic parts or the like.

SOLUTION: Ground water is pumped up to be stored in a raw water tank 2 and sent to a chlorine sterilization tank 3 to be sterilized by chlorine and the sterilized water is sent to a ceramic tank 4, in which far infrared emitting ceramic particles are charged in a state supported on a net, to be passed through the gaps between the ceramic particles while impurities in the sterilized water are separated by far infrared treatment and clusters of water are reduced and the treated water is sent to a rapid iron removing tank 5 packed with sand to be passed through the sand bed while impurities are filtered off and an iron component is adsorbed and the filtered treated water from which iron is removed is sent to an activated carbon treatment tank 6 and the treated water, from which impurities not removed in the rapid iron removing tank 5 are adsorbed by activated carbon, is supplied to a factory.



\* NOTICES \*

JPO and INPIT are not responsible for any damages caused by the use of this translation.

1.This document has been translated by computer. So the translation may not reflect the original precisely. 2.\*\*\*\* shows the word which can not be translated.

3.In the drawings, any words are not translated.

#### CLAIMS

### [Claim(s)]

[Claim 1]Send pumped—up groundwater to the chlorine sterilization tub 3, and carry out chlorine sterilization processing there and water by which germicidal treatment was carried out is sent to the ceramic tower 4, A well water disposal method which it has loaded into the ceramic tower 4 after netting a ceramic particle of a far infrared radiator, an impurity of water is separated by far—infrared processing when water by which germicidal treatment was carried out passes through between ceramic particles, and makes a cluster of water small

[Claim 2]Sent pumped—up groundwater to the ceramic tower 4, and into the ceramic tower 4, after netting a ceramic particle of a far infrared radiator, it has loaded, As for water, an impurity is separated by far—infrared processing when passing through between the ceramic particle, A well water disposal method as a cluster of water was made small, and the water was sent to the rapid deferrization tub 5, and has been filled up with sand in the rapid deferrization tub 5, filters an impurity when water in which an impurity was separated passes Sama, and comes to adsorb iron.

[Claim 3] Pump up groundwater, store in the raw water tub 2, and the water is sent to the chlorine sterilization tub 3, Then, carry out chlorine sterilization processing and water by which germicidal treatment was carried out is sent to the ceramic tower 4, Into the ceramic tower 4, after netting a ceramic particle of a far infrared radiator, it has loaded, An impurity is separated by far-infrared processing when water by which germicidal treatment was carried out passes through between ceramic particles, Made a cluster of water small, the water was sent to the rapid deferrization tub 5, and it is filled up with sand in the rapid deferrization tub 5, A well water disposal method which filters an impurity when water in which an impurity was separated passes Sama, adsorbs iron, sends there filtration and treated water by which deferrization was carried out to the activated-carbon-treatment tank 6, adsorbs an impurity which was not removed by the rapid deferrization tub 5 there with activated carbon, and is made to come to supply water from there to a factory.

[Claim 4]The raw water tub 2 which pumps up and stores groundwater, and the chlorine sterilization tub 3

which is connected for piping from there and carries out chlorine sterilization processing of the water, The ceramic tower 4 with which it loaded after netting a ceramic particle of a far infrared radiator in order to be connected for piping from there and to carry out far-infrared processing of the water by which germicidal treatment was carried out, The rapid deferrization tub 5 which is connected for piping from there, receives treated water from which an impurity was separated by far-infrared processing, fills up an inside with sand, filters water which passes through that by it, and adsorbs iron, A well water processing unit which is connected for piping from there, becomes in the activated-carbon—treatment tank 6 which filled up an inside with activated carbon in order to adsorb an impurity which remains, and is made to come to supply water from there to a factory.

[Translation done]

\* NOTICES \*

JPO and INPIT are not responsible for any damages caused by the use of this translation.

1. This document has been translated by computer. So the translation may not reflect the original precisely. 2.\*\*\*\* shows the word which can not be translated. 3.In the drawings, any words are not translated.

# PRIOR ART

[Description of the Prior Art]although polish of the parts in an electronic-parts factory, etc. are made from the former desirable [ the treated water for surface treatments / pure water ], pure water comes to hand hard -- \*\* -- it is expensive. So, use of groundwater can be considered as water which is easy to come to hand. However, saprophytic bacteria are contained in groundwater, therefore an alga occurs in a water tank, and if it remains as it is, it cannot be used as treated water. Since slime arises with saprophytic bacteria, it is necessary to clean a water tank, piping, related machinery, etc. like every day, and the time and effort and expense have bounded the manufacturing cost greatly.

[Translation done ]

\* NOTICES \*

JPO and INPIT are not responsible for any damages caused by the use of this translation.

- 1. This document has been translated by computer. So the translation may not reflect the original precisely. 2.\*\*\*\* shows the word which can not be translated.
- 3.In the drawings, any words are not translated.

### DETAILED DESCRIPTION

[Detailed Description of the Invention]

### [0001]

[Industrial Application] Especially this invention relates to the disposal method and device of well water which are used as surface treatment water, such as polish of electronic parts etc., about a well water disposal method and a device.

### [0002]

[Description of the Prior Art]although polish of the parts in an electronic-parts factory, etc. are made from the former desirable [ the treated water for surface treatments / pure water ], pure water comes to hand hard -- \*\* -- it is expensive. So, use of groundwater can be considered as water which is easy to come to hand. However, saprophytic bacteria are contained in groundwater, therefore an alga occurs in a water tank, and if it remains as it is, it cannot be used as treated water. Since slime arises with saprophytic bacteria, it is necessary to clean a water tank, piping, related machinery, etc. like every day, and the time and effort and expense have bounded the manufacturing cost greatly.

### [0003]

[Problem(s) to be Solved by the Invention] Then, saprophytic bacteria, such as a microorganism, and algae are contained in well water, increase using an underwater nutrient, secrete substance adhering, such as polysaccharide, an underwater floating suspended solid is made to adherence-ize, the dust in the air, etc. are mixed with this, and these build the adhesive quality of slime. Since it is not not only desirable as wash water, such as electronic parts, but adheres to a water tank, piping, related machinery, etc. since this floats underwater, or it deposits, the time and effort and expense of the cleaning will start. Therefore, while sterilizing saprophytic bacteria, such as a microorganism in well water, organic matters, such as a hydrophyte used as those nutrients, are removed, and let it be a technical problem of this invention to make it the treated water which can be used as wash water, such as electronic parts. Let it be the 1st technical problem of this invention to make it the treated water which specifically carried out chlorine sterilization processing of the groundwater containing saprophytic bacteria, such as a microorganism, carried out far-infrared processing of the germicidal treatment water, and separated the impurity. When many iron is contained in groundwater, farinfrared processing of the groundwater is carried out, and an impurity is separated, and let it be the 2nd technical problem of this invention to make it the treated water which carried out deferrization filtration in the rapid deferrization layer. Let it be the 3rd technical problem of this invention to make it the treated water which carries out chlorine sterilization processing of the groundwater containing saprophytic bacteria, such as a microorganism, carries out far-infrared processing of the germicidal treatment water, separates an impurity, carries out deferrization filtration in a rapid deferrization layer, adsorbs the impurity which remains further, and can be used as wash water, such as electronic parts.

### [0004]

[Means for Solving the Problem] This invention pumps up groundwater, and stores it in the raw water tub 2, and the water is sent to the chlorine sterilization tub 3, Then, carry out chlorine sterilization processing and water by which germicidal treatment was carried out is sent to the ceramic tower 4. Into the ceramic tower 4. after netting a ceramic particle of a far infrared radiator, it has loaded. An impurity is separated by far-infrared processing when water by which germicidal treatment was carried out passes through between ceramic particles, Made a cluster of water small, the water was sent to the rapid deferrization tub 5, and it is filled up with sand in the rapid deferrization tub 5. It is a well water disposal method which adsorbs an impurity which

filtration and treated water by which deferrization was carried out to the activated-carbon-treatment tank 6, and was not removed by the rapid deferrization tub 5 there with activated carbon, and is made to come to supply water from there to a factory. The raw water tub 2 which this invention pumps up groundwater and stores, and the chlorine sterilization tub 3 which is connected for piping from there and carries out chlorine sterilization processing of the water, The ceramic tower 4 with which it loaded after netting a ceramic particle of a far infrared radiator in order to be connected for piping from there and to carry out far-infrared processing of the water by which germicidal treatment was carried out. The rapid deferrization tub 5 which is connected for piping from there, receives treated water from which an impurity was separated by far-infrared processing, fills up an inside with sand, filters water which passes through that by it, and adsorbs iron, It is a well water processing unit which is connected for piping from there, becomes in the activated-carbon-treatment tank 6 which filled up an inside with activated carbon in order to adsorb an impurity which remains, and is made to come to supply water from there to a factory.

[0005] [Function] How for this invention to pump up groundwater, carry out chlorine sterilization by (1) chlorine sterilization tub 3, and carry out far-infrared processing of it with the ceramic tower 4, (2) Three kinds of the method of carrying out far-infrared processing with the ceramic tower 4, and carrying out rapid deferrization filtration by the rapid deferrization tub 5 and the method of carrying out chlorine sterilization by (3) chlorine sterilization tubs 3, carrying out far-infrared processing of it with the ceramic tower 4, carrying out rapid deferrization filtration by the rapid deferrization tub 5, and adsorbing a remains impurity further in the activated-carbon-treatment tank 6 can be considered. Piping and a valve perform the change to (1) or (2) from the case of the above (3), and an unnecessary tub is bypassed. Therefore, the method of (3) is explained here. Groundwater is first pumped up with a well pump, it accumulates in the raw water tub 2, the water is sent to the chlorine sterilization tub 3, and germicidal treatment is carried out using the level of chlorine of a grade used for the usual tap water there. An impurity is separated by operation of the far-infrared rays emitted from the ceramic particle of the far infrared radiator in the ceramic tower 4 when the water by which germicidal treatment was carried out is sent to the ceramic tower 4 and it passes through between ceramic particles slowly. When the cluster of water becomes small, the treated water in which the impurity was separated is sent to the rapid deferrization tub 5 and Sama in the rapid deferrization tub 5 is passed, filter the separated impurity and iron is made to adsorb, and further, in the activated-carbon-treatment tank 6, the impurity which was not removed by then is adsorbed and is removed. Water is supplied to treated water from the activated-carbon-treatment tank 6 at a factory. The back wash of an impurity, iron, etc. which attached the back washing device and adsorbed it is periodically carried out to the rapid deferrization tub 5 and the activated-carbon-treatment tank 6, and it is made not to cause blinding. The result of having compared the quality of raw water of the raw water tub 2 with the quality of treated water which came out of the last activated-carbon-treatment tank 6 is as follows, and it turns out that water quality has been improved. Quality of raw water Quality of treated water PH 7.4 PH, 6.0 - 8.0 Fe 2.0 mg/l Fe, <0.3 mg/l Mn 0.1 mg/l Mn<0.1 mg/l Hardness 53 Hardness Ten or less SiO 29 mg/l KMnO41.5 mg/l Evaporation leftovers 110 mg/l

Electric conductivity 60-80 Electric conductivity It hides 10-20, Since the incidence rate of the alga fell to the about 1/20th conventional place, its number of times of cleaning of a water tank and other machinery can also decrease, and the number of times of cleaning performed till then every day can be managed now at once in one month.

[0006]

[Work example 1]Drawing 1 explains the device corresponding to claim 4. The raw water tub 2 which pumps up and stores groundwater, and the chlorine sterilization tub 3 which is connected for piping from there and carries out chlorine sterilization processing of the water. The ceramic tower 4 with which it loaded after netting the ceramic particle of a far infrared radiator in order to be connected for piping from there and to carry out far-infrared processing of the water by which germicidal treatment was carried out. The rapid deferrization tub 5 which it is connected for piping from there, and an impurity is separated by far-infrared processing, receives the treated water in which the cluster of water became small, fills up an inside with sand, filters the impurity of the water which passes through that by it, and adsorbs iron. The activated-carbon—treatment tank 6 from which the impurity which was connected for piping from there and did not remove by

then the treated water by which deferrization filtration was carried out by letting activated carbon pass is removed, It is a well water processing unit which forms the water distribution mouth 7 and the feed water unit pump 8 in that treated water tub 6, and is made to come to supply water from there to a factory, and is a well water disposal method using this device. The chlorine sterilization of the chlorine sterilization tub 3 uses the level of chlorine used for the usual tap water. The ceramic particle sand of the diameter of 4-14micro of a far infrared radiator or a 3-15-mm ceramic particle stone is stuffed into the ceramic tower 4, and it covers with a network downward. When there is much iron, deferrization is carried out to water through the rapid deferrization tub 5, but it is not necessary to necessarily use this rapid deferrization tub 5. The combination of only the chlorine sterilization tub 3 and the ceramic tower 4 and the combination of only the ceramic tower 4 and the rapid deferrization tub 5 are also possible. [0007]

[Effect] This invention is bypassing the unnecessary tub according to the water quality of processed water in condition, such as the chlorine sterilization tub 3, the ceramic tower 4 and the ceramic tower 4, the rapid deferrization tub 5 and the chlorine sterilization tub 3, the ceramic tower 4 and the rapid deferrization tub 5, and the activated-carbon-treatment tank 6, as mentioned above, and can also make it the combination of a gap. Sterilize saprophytic bacteria by the chlorine sterilization tub 3, and the ceramic tower 4 separates impurities, such as an organic matter, and in the rapid deferrization tub 5 and the activated-carbon-treatment tank 6 Filtration removal of an impurity, Since deferrization is carried out, generating of an alga or slime can be controlled, and it can be made the treated water which can be used without the necessity of cleaning a water tank, piping, related machinery, etc. like every day like before, as wash water, such as electronic parts, and there is an effect which makes a manufacturing cost cheap. Furthermore, saprophytic bacteria, such as a microorganism in well water, are sterilized through this device, and since filtration adsorption treatment of the impurities, such as an organic matter, is carried out, the electric conductivity of treated water can be reduced to 10-20 from 60-80. Hard water can be used as soft water by processing with the device of this invention.

[Translation done.]

#### (19)日本国特許庁(JP)

## (12) 公開特許公報(A)

(11)特許出願公開番号

特開2001-321777 (P2001-321777A) (43)公開日 平成13年11月20日(2001, 11, 20)

				() <b>M</b>	1,041-1,117,00-14 (	
(51) Int.Cl.7		識別記号	FΙ		7-73}*(参考)	
C02F	1/50	5 2 0	C 0 2 F	1/50	520B	4D024
		ZAB			ZAB	4D037
		510			510A	4D038
		531			531M	
		540			540B	

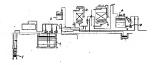
	養金請求	不耐水 耐水坝の数 4 香油 (全 4 貝) 最終貝に続
(21)出願番号	特願2000-179101(P2000-179101)	(71) 出額人 591090323 栃木電子工業株式会社
(22) H WALE	平成12年5月12日(2000. s. 12)	栃木県栃木市橋ノ口町444 1 (72) 発明者   敗田 行列 栃木県栃木市橋ノ口町444 3条地 1 栃木電 子工業株式会社内 (74) 代理人 10005 772 弁理士 前原 清美 F シーム(参考) 41074 A401 A516 BA02 B001 B803 41037 A401 A508 BA17 C401 C402 CA16 41038 A402 A866 B806 B807 B817

### (54) 【発明の名称】 井戸水処理方法とその装置

#### (57)【要約】

【課題】井戸水中の叙生物等雑歯を殺歯するとともに、 それらの栄養源となる水生植物等の有機物を除去し、電 子部品等の洗浄水として使用できる処理水にする井戸水 処理方法と装置を木発明の課題とする。

【解決手段】 本発明は、地下水を汲み上げて原木権2 に貯留し、その水を塩素殺菌精3へ送り、そこで塩素殺 商助処理し、穀商処理された水をセラミック烙4へ送り、 そのセラミック格4内は13歳が4歳数射体のセラミック セラミック料7間を通過する時、造赤外線処理により不 総判が分解され、水のクラスターを小さくし、その水は 地の大が経され、水のクラスターを小さくし、その水は 地の大が最大がある。 地の大が最大がある。 地の大が最大がある。 地の大が最大がある。 地の大が大が地の間を通過すると さ不純物をが高し、鉄力を吸着し、そこでが高、除鉄さ と不純物をが高し、鉄力を吸着し、そこでが高、除鉄さ 大た処理水を活性炎地で水がの間を通過すると された処理水を消性炎地で水がの間を通過すると まで取り除けなかった不純物を活性炎により吸着 し、そこから工場に給水させてなる井戸水処理方法であ る。



#### 【特許請求の範囲】

【請求項1】 液み上げた地下水を塩素穀庸糟 3へ送り、 そこで塩素穀庸処理し、穀庸処理された水をセラミック 移4へ送り、そのセラミック指4内には遠赤が線放射体 のセラミック粒子をネットの上に装填しており、穀庸処 理された水はセラミック粒子間を通過する時、遠赤外線 処理により水の不純物が分離され、木のクラスターを小 さくしてなる井戸水処理方法。

【請求項2】 汲み上げた地下水をセラミック塔4へ送り、そのセラミック塔4内には遠赤外権放射体のセラミックをラックとからした映世におり、そのセラミック 粒子間を通過する時、水は道赤外線処理により不穏物が分離され、水のクラスターを小さくし、その水は急速除着ち小にはかた、その急速を構ち内には砂を売削しており、不純物が分離された水が砲間を通過するとき不純物を沪過し、鉄分を吸着するようにしてなる井戸水処理方法

【請求項3】地下水を汲み上げて原本情2に貯留し、その水を塩条設備者3へ送り、そこで塩素設備理し、設 の水を塩条設備者3へ送り、そこで塩素設備処理し、設 の類ないた水をセラミック塔4へ送り、そのセラミッ ク塔4内には遠赤外線放射体のセラミックを行をネット の上に装填しており、設定処理されかが分離され、水のクラスターを小さくし、その水は返資除鉄槽5 れ、水のクラスターを小さくし、その水は返資除鉄槽5 へ送られ、その急速除鉄槽5 内には砂を光度しており、 不純物が分離された水が関初を過過するとき不純物をデ 退し、鉄分を報告し、そこで海魚、除鉄された処理水を 活性炭処理水槽6へ送り、そこでは急速除鉄槽5で取り 除けなかった不純物をデ結性炭により吸着し、そこから工 場に給水をせてなる井戸水畑野が上。

【請求項4】地下水を選み上げて貯留する原木橋2と、 そこから配管で接続され水を塩素製画処理する塩素製画 増3と、そこから配管で接続され、穀面処理られた水を 遠赤外線処理するため遠赤片輸放射体のセラミック粒子 をネットの上に装填したセラミック塔4と、そこから配 管で接続され、遠赤外線処理はり不域地が介離された 処理水を受け入れ、内部に砂を充填し、それによってそ こを通過する水を分通し、鉄分を吸着する急速除鉄構う と、そこから監管で接続され、没留する不準粉を吸着す るため内部に活性炭を充填した活性炭処理木槽6とでな り、そたから工場に給水とせてなる井戸水処理装置。 【発明の詳細を記明】

#### 【 カロッカレンボー おかさ

## [0001]

【産業上の利用分野】本発明は、井戸水処理方法と装置 に関し、特に、電子部品等の研磨等、表面処理水として 使用する井戸水の処理方法と装置に関する。

#### [0002]

【従来の技術】従来から、電子部品工場における部品の 研磨等、表面処理用の処理水は純水が望ましいとされて いるが純水は入手し難くく高価である。それ故に、入手 し易いなとして順下水の利用が考えられる。しかし、地 下水には確腐が含まれていて、そのために所材能に添か 発生し、そのますなは処理水として使用することができ ない、また、確底によりぬめりが生じるので、野水構や 配管や関連する機様等を毎日のように協論する必要があ り、その手間と費用が製造コストを大きく跳ね上げてい る。

#### [00003]

【発明が解決しようとする課題】そこで、井戸水には微 生物等雑菌や藻類が含まれ、これらは水中の栄養分を利 用して増殖し、多糖類等の粘着物質を分泌し、水中の浮 遊懸濁物質を固着化させ、これに空気中のほこりなどが 湿じりあって粘着性の泥状物質をつくる。これが水中に 浮遊するので電子部品等の洗浄水として好ましくないば かりでなく、貯水槽や配管や関連する機械等に付着した り堆積したりするのでその掃除の手間と費用がかかるこ とになる。従って、井戸水中の微生物等雑菌を殺菌する とともに、それらの栄養源となる水生植物等の有機物を 除去し、電子部品等の洗浄水として使用できる処理水に することを本発明の課題とする。具体的には、微生物等 雑菌を含む地下水を塩素殺菌処理しその殺菌処理水を遠 赤外線処理し不純物を分離した処理水にすることを本発 明の第1の課題とする。地下水に鉄分が多く含まれる場 合、地下水を遠赤外線処理して不純物を分離し、急速除 鉄層で除鉄る過した処理水にすることを本発明の第2の 課題とする。また、微生物等雑菌を含む地下水を塩素殺 南処理してその殺菌処理水を遠赤外線処理して不締物を 分離し、急速除鉄層で除鉄る過し、さらに残留する不純 物を吸着して電子部品等の洗浄水として使用できる処理 水にすることを本発明の第3の課題とする。

### [0004]

【課題を解決するための手段】本発明は、地下水を汲み 上げて原水槽2に貯留し、その水を塩素殺菌槽3へ送 り、そこで塩素殺菌処理し、殺菌処理された水をセラミ ック塔4へ送り、そのセラミック塔4内には遠赤外線放 射体のセラミック粒子をネットの上に装填しており、殺 菌処理された水はセラミック粒子間を通過する時、遠赤 外線処理により不純物が分離され、水のクラスターを小 さくし、その水は急速除鉄槽5へ送られ、その急速除鉄 楷5内には砂を充填しており、不純物が分離された水が 砂間を通過するとき不純物を運過し、鉄分を吸着し、そ こで沪過、除鉄された処理水を活性炭処理水槽6へ送 り、そこでは急速除鉄槽5で取り除けなかった不純物を 活性炭により吸着し、そこから工場に給水させてなる井 戸水処理方法である。本発明は、地下水を汲み上げて貯 留する原水槽2と、そこから配管で接続され水を塩素殺 南処理する塩素殺薬槽3と、そこから配管で接続され、 殺菌処理された水を遠赤外線処理するため遠赤外線放射 体のセラミック粒子をネットの上に装造したセラミック 塔4と、そこから配管で接続され、遠赤外線処理により

不純物が分離された処理水を受け入れ、内部に砂を充填 し、それによってそこを通過する水をろ過し、鉄分を吸 着する急速除鉄槽5と、そこから配管で接続され、残留 する不動物を吸着するため内部に活性炭を充填した活性 炭処理水槽6とでかり そこから工場に給水させてかる 井戸水処理装置である。

#### [0005]

【作用】本発明は、地下水を汲み上げて(1)塩素殺菌 槽3で塩素殺菌し、それをセラミック塔4で達赤外線処 理する方法と、(2)セラミック塔4で遠赤外線処理し て急速除鉄槽5で急速除鉄ろ過する方法と、(3)塩素 殺菌槽3で塩素殺菌し、それをセラミック塔4で達赤外 線処理し、急速除鉄槽5で急速除鉄み過し、活性炭処理 水槽6で残留不純物をさらに吸着する方法の3通りが考 えられる。 F記(3)の場合から(1)または(2)へ の切り替えは配管と弁により行い不必要な槽をバイバス するようにする。従って、ここでは(3)の方法につい て説明する。まず井戸ポンプで地下水を汲み上げて原水

#### 原水水質 PH7.4 Fε 2. 0mg/1 Mn 0. 1mg/1 硬度 53 SiO<sub>2</sub> 29 mg/1 KMnO2 1.5mg/1 蒸発残物 110 mg/l

60~80

電導率 かくして、蓬の発生率は従来の約20分の1位まで下が ったので貯水槽その他機械の掃除の回数も減り、それま で毎日行っていた掃除の回数は1か月に1回で済むよう になった。

#### [0006]

【実施例1】請求項4に対応した装置を図1により説明 する。地下水を汲み上げて貯留する原水槽2と、そこか ら配管で接続され、水を塩素殺菌処理する塩素殺菌槽3 と、そこから配管で接続され、殺菌処理された水を遠赤 外線処理するため遠赤外線放射体のセラミック粒子をネ ットの上に装填したセラミック塔4と、そこから配管で 接続され、遠赤外線処理により不純物が分離され、水の クラスターが小さくなった処理水を受け入れ、内部に砂 を充填し、それによってそこを通過する水の不鉢物をろ 過し、鉄分を吸着する急速除鉄槽5と、そこから配管で 接続され、除鉄ろ過された処理水を活性炭を通すことに よりそれまでに取り除けなかった不純物を除去する活件 炭処理水槽6と、その処理水槽6には配水口7と給水ユ ニットポンプ8を設け、そこから工場に給水させてなる 井戸水処理装置であり、この装置を使った井戸水処理方 法である。塩素殺菌槽3の塩素殺菌は通常の水道水に使 用される塩素濃度を使用する。セラミック塔4には遠赤 外線放射体の4~14μ径のセラミック粒子砂又は3~ 槽2に溜め、その水を塩素殺菌槽3へ送り、そこで通常 の水道水に用いる程度の塩素濃度を使って穀菌処理す る。その殺菌処理された水はセラミック塔4へ送られ、 セラミック粒子間をゆっくり通過する時セラミック塔4 内の遠赤外線放射体のセラミック粒子から放射される遠 赤外線の作用により不動物が分離され、水のクラスター が小さくなり、その不減物が分離された処理水を急速除 鉄槽5へ送り、その急速除鉄槽5内の砂間を通過する 時、分離された不純物をろ過し鉄分を吸着させ、さらに 活性炭処理水槽6ではそれまでに取り除けなかった不純 物を吸着し除去する。処理水はその活性炭処理水槽6か ら工場へ給水される。急速除鉄槽5と活性炭処理水槽6 には逆洗装置を取り付けて吸着した不練物や鉄分等を定 期的に逆洗し、目詰まりを起こさないようにする。原水 槽2の原水水質と最後の活性炭処理水槽6から出た処理 水水質とを比較した結果は次の通りであり、水質が改善 されたことが分かる。

#### 処理水水質

PH6.0~8.0 Fе  $\langle 0.3 \text{mg}/1 \rangle$ Mn<0.1mg/1 硬度 10以下

#### 雷達茲 10~20

15mmのセラミック粒子石を詰め込み、下にネットを 敷く、水に鉄分が多い場合には急速除鉄槽5を涌して除 鉄するが、この急速除鉄槽5は必ずしも使用しなくても よい。また、塩素殺歯槽3とセラミック塔4のみの組み 合わせや、セラミック塔4と急速除鉄槽5のみの組み合 わせも可能である。

[0007] 【効果】本発明は、上述のように塩素殺菌槽3とセラミ ック塔4、セラミック塔4と急速除鉄槽5、そして塩素 殺菌槽3とセラミック塔4と急速除鉄槽5と活性炭処理 水槽6といった具合に被処理水の水質に応じて不要の槽 をバイパスしていずれの組み合わせにすることもでき る。雑菌を塩素殺菌槽3で殺菌し、セラミック塔4で有 機物などの不縁物を分離し急速除鉄槽5と活性影処理水 槽6で不純物のろ過除去、除鉄をするので藻やぬめりの 発生を抑制し、従来のように貯水槽や配管や関連する機 械等を毎日のように掃除する必要なしに電子部品等の洗 浄水として使用できる処理水にすることができ、製造コ ストを安くする効果がある。さらに本装置を通して井戸 水中の微生物等雑菌を殺菌し、有機物などの不練物をろ 過吸着除去するので処理水の電導率を60~80から1 0~20に低下させることができる。本発明の装置で処 理することにより硬水を軟水にすることができる。

[図面	の簡単な説明】			塔			
【図1】本発明の井戸水処理装置の概略図である。				5	急速除鉄槽	6	処理水槽
【符号	の説明】			7	配水口	8	給水ユニッ
1	井戸ポンプ	2	原水槽	トポンフ			
3	塩素殺菌槽	4	セラミック				

【図1】

#### フロントページの続き (51) Int. Cl. 7 識別記号 FΙ (参考) C 0 2 F 1/50 550 C 0 2 F 1/50 550H 560 560B 560C 560Z 1/28 1/28 D 1/30 1/30 1/64 1/64 Α